



Warehouse Automation

Client

Leading Fashion Retail Chain
Distribution Center in
Houston, Texas

Industry

Fashion Retail Apparel
Distribution

Solution

Intelligent Warehouse
Management Automated
Operations

Challenge

2.5M sq ft fashion distribution center faced 23% picking errors, 48-hour order fulfillment times, 67% space utilization, and \$18M in overtime costs during peak seasons with 35% of store orders experiencing delays.

AI Consulting Approach

AI Solution

- Computer Vision: Real-time inventory tracking, quality control, and damage detection for apparel items
- Robotic Automation: AI-powered mobile robots for picking, sorting, and movement with intelligent navigation
- Workforce Planning: Machine learning for labor demand forecasting based on fashion trends and seasonal patterns
- Space Optimization: Dynamic warehouse layout using fashion velocity analysis and trend-based slotting

Implementation (43 weeks total)

- Assessment (5 weeks)
- Infrastructure (10 weeks)
- AI Training (14 weeks)
- Pilot (8 weeks)



- Deployment (6 weeks)

Key Results

Operational Excellence:

- 99.2% picking accuracy (vs. 77%), 6-hour fulfillment (vs. 48 hours), 89% space utilization, 156% throughput increase

Financial Impact:

- \$43.6M annual value creation, \$12.8M labor savings, \$18M overtime elimination, 385% ROI

Technologies:

- Computer vision
- robotics AI
- predictive analytics
- IoT sensors